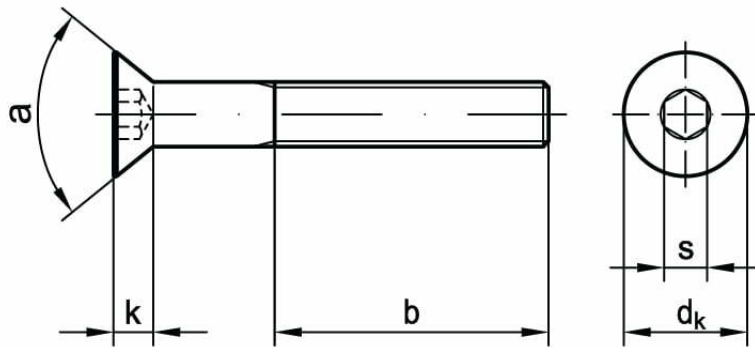
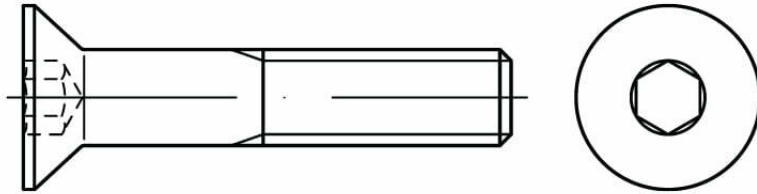




Hexagon socket countersunk head cap screws DIN 7991



STANDARD	MATERIAL	CLASS	COATING
DIN 7991	steel A2 A4	8.8 10.9	galvanized zinc

d	M3	M4	M5	M6	M8	M10
d _k	6,72	8,96	10,2	13,44	17,92	22,4
k _{max}	1,86	2,48	3,1	3,72	4,96	6,2
s	2	2,5	3	4	5	6
α	90°	90°	90°	90°	90°	90°
b	18	20	22	24	28	32

d	M12	M14	M16	M20	M22	M24
d _k	26,8	30,88	33,6	40,32	36	39
k _{max}	7,44	8,4	8,8	10,16	13,1	14
s	8	10	10	12	14	14
α	90°	90°	90°	90°	90°	90°
b	36	40	44	52	56	60